IN THE ABSTRACT:

Please delete the abstract, and insert therefor the new abstract on the sheet attached to this paper.

IN THE CLAIMS:

Please cancel Claims 14 without prejudice or disclaimer.

Please add new Claims 5-9 as follows:

effluent of a catalyst bed used in a hydrocarbon ammoxidation reaction, comprising the steps of:

- (a) providing a fluidized bed reactor, said reactor comprising:
- (1) a catalyst bed for reacting ammonia and hydrocarbons therein;
- (2) a dilute phase of the catalyst bed disposed above the catalyst bed;
- (3) a set of internals disposed at least partially within the dilute phase of the catalyst bed;
- (4) an inlet of a first-stage cyclone separator disposed above the set of internals; and
- (b) removing the unreacted ammonia from the effluent of the catalyst bed by passing the effluent through

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the set of internals, wherein the ammonia and hydrocarbons present in the effluent contact the dilute phase of the catalyst bed and react therein.

- 6. The process according to Claim 5, wherein the set of internals are selected from the group consisting of packing, baffles, screens and combinations thereof.
- 7. The process according to Claim 5, wherein a bottom side of the set of internals is at a depth within the catalyst bed of not greater than 20% of the total height of the catalyst bed.
- 8. The process according to Claim 5, wherein the hydrocarbons are of a compound selected from the group consisting of propane, propylene, isobutene, xylene and combinations thereof.

A process for removing unreacted ammonia from an effluent of a catalyst bed used in a hydrocarbon ammoxidation reaction, comprising the steps of: